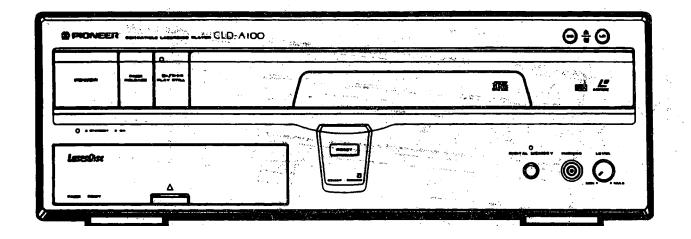
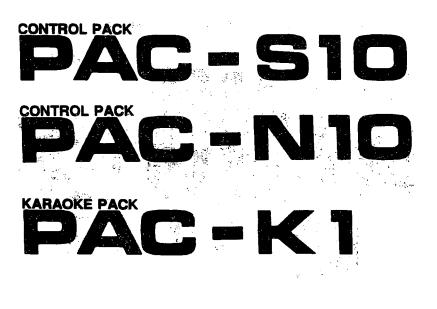


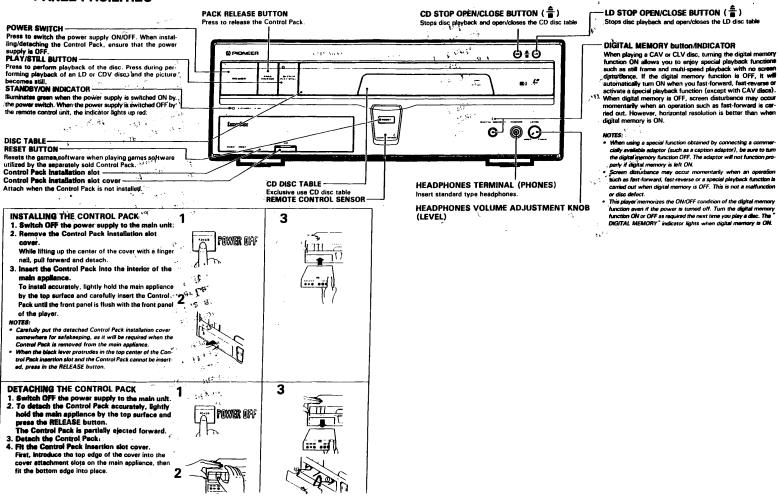
# CC LD PLAYER



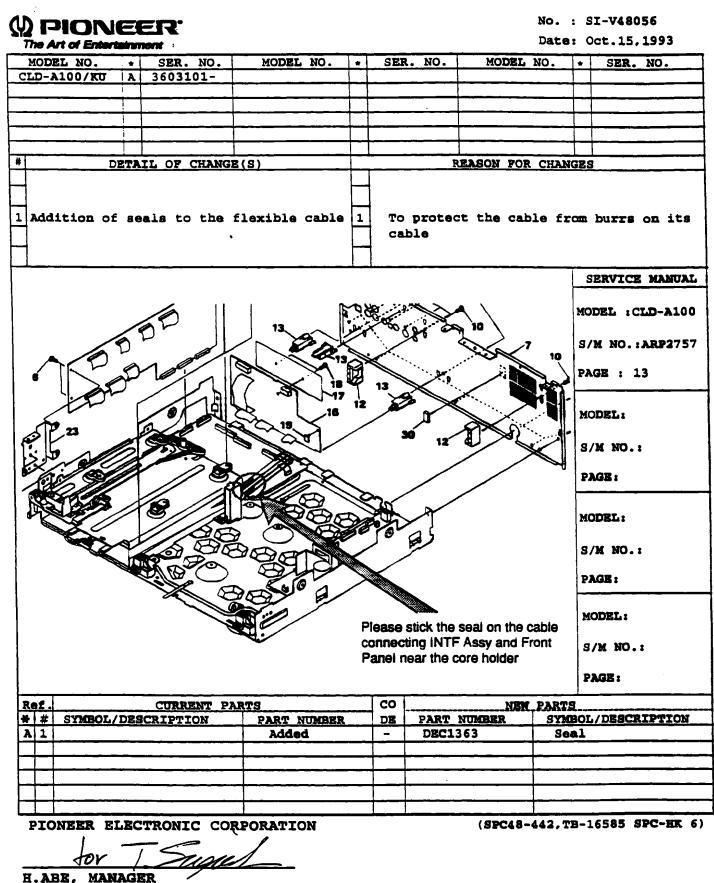


LaserActive

### **PANEL FACILITIES**



(1/1)



Technical Service Information & Coordination Service Administration & Technical Information Dep.

(1/1)

The Art of Ente							Det.5,1993
MODEL NO.	+ SER. NO.		SEI	R. NO.	MODEL N	NO. +	SER. NO.
<u>D-A100/KU</u>	A NG3603101	-					
	DETAIL OF CHAN	GE(S)	_i	F	EASON FOR	CHANGES	R
Change o	f a resistor i	n FTSB Assy 1	To		e playabil		
FTSB As	 BV					S	BERVICE MANUAL
				1 01 033	1011 162 160	MO	DEL :CLD-A100
48762 48762 6627 25	ICROI RF AM	P. 4 20-1 C025 .01-0-0 P056C019 0.0004 .01-0-0 P056C019 0.0004 .01-0-0 P056C019 1.0004 .01-0-0 P057 1.0004 .01-0-0 P057 1.0004 .01-0-0 P057 1.0004 .0004 P057 1.00004 .0004 P057 1.0004 .0004 P057 1.0004 .0004 P057		8928 6881 56	100 100 100	24	
		2 47 5666 4 7b				ਤੂ <u>ਦ</u> s	M NO.: ARP2757
			2				GE : 31
Certs Center/Sel				<u> </u>	GAIN	M 2150	ODBL:
Riba asse 2.2% asse 2.2% asse 2.2% 4032 02%						TU N S	/M NO.:
1 02H T				680 2.			AGE :
	R844 321			A937/493 6.811.5			odel:
	RR40 225	*	∕────			S	/M NO.:
		15 2 9856	35		FOCS		AGE:
		10810	K.A.		Q838: RESET MUTE	M	ODEL :
				╾┼┘╎	49 <b>65</b> 15 <b>8</b> 4	s	/M NO.:
<u> </u>			1		0838	P	AGE :
Ref.	CURRENT	PARTS	СО		NEW	PARTS	
# # SYMBOL	/DESCRIPTION	PART NUMBER	DE		NUMBER	SYMBOI	/DESCRIPTION
A 1 R991(	22kΩ)	RS1/10S223J	2	R <b>S1/1</b>	<u>08153J</u>	R991(	15kΩ)

H.ABE, MANAGER Technical Service Information & Coordination Service Administration & Technical Information Dep.

(1/2)

# () DIONEER.

No. : SI-V48117-G

- Th	N A	rt of Enterta	irmont				E	ate:	Dec	•	21,	1993
M	ODE	L NO.	* SER. NO.	MODEL NO.	+	SER. NO.	MODEL	NO.		+	SER	. NO.
	_		A NH3606101-	ويستعدينا والمراجع المنابية المتاريخ المراجع والمراجع المتحد والمتحد والمحاد والمراجع المراجع					· · · · · · · · · · · · · · · · · · ·			
			B NI3614001-									
ļ										<u> </u>		
#		DE	TAIL OF CHANGE	(S)	┝╾┼	RE	ASON FOR	CHAN	<u>ges</u>			
1	Ch	<b>inge</b> of	the shape of	E Chassis	x	To preve	ent mecl	hanic	al r	105	ise	
						from bei	ng aud:	ible	wher	1 6	an LD	<b>,</b>
2	<b>7</b> L -			• •	$\vdash$	disc is						
		-	Rear panel a		$\vdash$		<b>1</b> 1					
┝-┥╹	8 <b>t</b> 8	ly, and	deletion of	spacers								
									<u> </u>			
									SER	VI	CE MAI	NUAL
<	PRO	OBLEM>	Mechanical	noise is audit	ble	when an	LD		MODE	L	: CLD-	N1001
			disc is play						S/M	NO	. :ARP2	2757
				I Ga.					PAGE		:11,1	2 14
1 -	<u>רא</u> י	USE>	When In	41					L		<u> </u>	~
	-121	0367		disc is clampe	₂d,	the mot	or cent	.er				
				nted due to:								
			- The heig	ht of the mech	n m	ounting	portion	18				
			on the C	hassis is lowe	er	by 0.5mm	l.					
			- The moun	ting position	of	the mec	hanism	is				
1			deviated	toward the re	ear	side.						
				the clamper ru			the					
				at the rear a		-	040					
			erember arm	at the leaf t	9 T U	σ.						İ
1												
							Clam	per a	ITM			
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1			Front 🔶		$\mathcal{F}$		-					
			Front -	- 1-1	1		Rear					
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							he clam	-				
			<b>_</b> ]	$ \Pi $		a	gainst	the d	clam	pe	r.	
			Clamper									
1				I i								
				[Fig. 1]								
	- Please turn over											
Ref			CURRENT PAR	TS	1		NEW	PARTS		-	,	
•		SYMBO	DL/DESCRIPTION	PART NUMBER	COL	E PART NU				ESC	RIPTI	ION
B		Rear pa	nel	(NSP)	-	DNA11		Rear				
B	_	Front e	stay	DNE1207	-		anged)	From	nt s	ta	У	
B	2	Spacer		DEC1743	-	Delet	ed					
PIC	ONE	ER ELEC	TRONIC CORPO	RATTON		/ 23 3901	55. TLD4	-046		1 61	760 10	- 120)

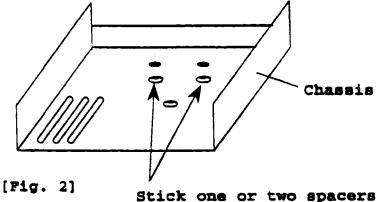
70 ~~~ (FA39055, TLD48-046, TB-16769 MK 120)

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### <SERVICE REMEDY>

When you encounter the above problem:

- 1. Stick 1 or 2 spacers (DEC1743) to the mech
  mounted portions of the chassis. (See Fig. 2)
  (One spacer has already been stuck there from the
  lst production.)
- 2. If mechanical noise remains after the spacers are stuck, replace the rear panel and the front stay with the new parts (DNA1135 & DNE1207).
  - \* As to the rear panel and the front stay, only the new parts are available.



(DEC1743) to these portions.

### <COUNTERACTION IN FACTORY>

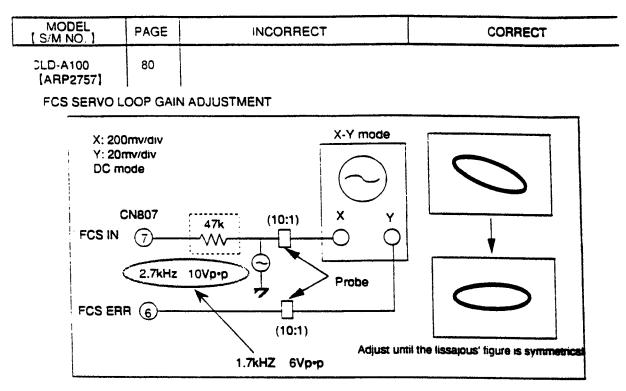
- 1) Improved the shape of the chassis.
- 2) Changed Rear panel and Front stay, and deleted spacers from the chassis.

Rear panel:	N.S.P.	>	DNA1135
Front stay:	DNE1207	>	DNE1207*
Spacers (x4):	DEC1743	>	Deleted

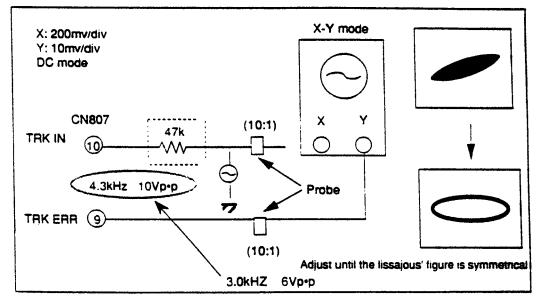
 Although the part number for the front stay has not been changed, only the new part is available.
 Front stay
 Rear panel

### SI-V48169

### (3/4)



### TRKG SERVO LOOP GAIN ADJUSTMENT



# SERVICE INFORMATION hnical Services( 1/ 2)

### 

No. : SI-V48194-G

MODEL NO.	tainmen	•						: MAI		1994
	+	SER. NO.	MODEL NO.	* SE	R. NO.	MODEL	NO.	*	SER.	NO.
D-A100/KU	A 3	620701								
	<u> </u>									
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ם	ETAIL	OF CHANGE	(S)		Ŕ	EASON FOF	CHANC	SES		
				_						
ADDTUTON			S ON VIDEO	х то	PREVEN	TT THE 12	INCH I	DISC		
ASS'Y	0r 31	ACER FREE		FI	NOM BEIN	IG SCRATCI	HED			
										^
							Ì	SER	VICE	MANUA
< PROBLEM>	THE 1	2 INCH DI	SC GETS SCRATCH	ED WIT	H A CIR	CULAR MAR	<b>ĸ</b> . [			
								MODE	L :C	LD-A10
<cause> DI</cause>	UE TO	CLOSE DIS	TANCE BETWEEN T	HE DIS	C AND V	IDEO ASS'	Y			
II	N THE	DISC CLAM	PED STATUS, PAR	TS (CA	PACITOR	S,ETC.)		S/M	NO.:	ARP275
			ASS'Y CONTACT		-		1			•
			TO THE UNIT DU	RING P	LAYBACK	, CAUSING	A	PAGE	: 4	0
C	IRCULA	R SCRATCH	ON THE DISC.				ľ			
	$\sim$			•	PARTS	(CAPACITO	RS)	MODE	ZL:	
FIG.1			FIG.2	UIDEO An	<u>'                                    </u>					
1	10	) CIRCOL	AR SCRATCH			<u> </u>		S/M	NO.:	
1	li Ŭ	A			190	3				
	( Annon			-	+ 4-			PAGI	E :	
1	2 INCH	DISC								
<u>د</u>	LA INCA	DIGC						MODE	ZL:	
< <b>SERVICE</b> R	EMEDY>	PLEASE	ADD FOUR SPACES	R PADS	ON THE	PARTS		S/M	NO.:	
<service r<="" td=""><td>emedy&gt;</td><td></td><td>ADD FOUR SPACER SIDE OF VIDEO</td><td>-</td><td></td><td></td><td></td><td>S/M</td><td>NO.:</td><td></td></service>	emedy>		ADD FOUR SPACER SIDE OF VIDEO	-				S/M	NO.:	
< <b>SERVICE</b> R	EMEDY>	MOUNTED		ASS'Y	TO PREV	ent a		S/M Pagi		
<service r<="" td=""><td>emedy&gt;</td><td>Mounted Signal</td><td>SIDE OF VIDEO</td><td>ASS'Y</td><td>TO PREN DISC FI</td><td><b>NENT A</b> ROM BEING</td><td></td><td></td><td></td><td><u></u></td></service>	emedy>	Mounted Signal	SIDE OF VIDEO	ASS'Y	TO PREN DISC FI	<b>NENT A</b> ROM BEING				<u></u>
<service r<="" td=""><td>emedy &gt;</td><td>MOUNTED SIGNAL SCRATCH</td><td>SIDE OF VIDEO RECORDED AREA (</td><td>ASS'Y OF THE ECTIVE</td><td>TO PREN DISC FR CONTACT</td><td><b>NENT A</b> ROM BEING</td><td></td><td>PAGI</td><td></td><td></td></service>	emedy >	MOUNTED SIGNAL SCRATCH	SIDE OF VIDEO RECORDED AREA (	ASS'Y OF THE ECTIVE	TO PREN DISC FR CONTACT	<b>NENT A</b> ROM BEING		PAGI		
< <b>SERVICE</b> R	EMEDY>	MOUNTED SIGNAL SCRATCH	) SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE	ASS'Y OF THE ECTIVE	TO PREN DISC FR CONTACT	<b>NENT A</b> ROM BEING		PAGI	E :	
< <b>SERVICE</b> R	EMEDY>	MOUNTED SIGNAL SCRATCH DISC ED	SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE GE WITH THE SPA	ASS'Y OF THE SCTIVE ACER PI	TO PREN DISC FR CONTACT	<b>NENT A</b> ROM BEING		PAGI	E :	<u>.</u>
< <b>SERVICE</b> R	emedy >	MOUNTED SIGNAL SCRATCH DISC ED	) SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE	ASS'Y OF THE SCTIVE ACER PI	TO PREN DISC FR CONTACT	<b>NENT A</b> ROM BEING		PAGI MOD S/M	E: EL: NO.	<u>.</u>
< <b>SERVICE</b> R	EMEDY >	MOUNTED SIGNAL SCRATCH DISC ED	SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE GE WITH THE SPA	ASS'Y OF THE SCTIVE ACER PI	TO PREN DISC FR CONTACT	<b>NENT A</b> ROM BEING		PAGI	E: EL: NO.	<u>.</u>
		MOUNTED SIGNAL SCRATCH DISC ED	SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE SE WITH THE SPA -PLEASE TURN OV	ASS'Y OF THE ECTIVE ACER PI ER	TO PREN DISC FR CONTACT	YENT A ROM BEING T OF THE	PARTS	PAGI MOD S/M PAG	E: EL: NO.	•
	C	MOUNTED SIGNAL SCRATCH DISC ED 	SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE SE WITH THE SPA -PLEASE TURN OV	ASS'Y OF THE SCTIVE ACER PI	TO PREV DISC FF CONTACT DS.	<b>NENT A</b> ROM BEING		PAGI MOD S/M PAG	E: EL: NO.	:
ef. # SYMBOL/	C	MOUNTED SIGNAL SCRATCH DISC ED 	SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE SE WITH THE SPA -PLEASE TURN OV	ASS'Y DF THE ECTIVE ACER PI ER	TO PREV DISC FF CONTACT DS.	VENT A ROM BEING P OF THE NEW NUMBER	SYME	PAGI MOD S/M PAG	E: EL: NO.	: IPTION
ef. # SYMBOL/	C	MOUNTED SIGNAL SCRATCH DISC ED 	SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE SE WITH THE SPA -PLEASE TURN OV RTS PART NUMBER	ASS'Y DF THE SCTIVE ACER PI ER CO DE	TO PREV DISC FF CONTACT DS.	VENT A ROM BEING P OF THE NEW NUMBER	SYME	PAGI MOD S/M PAG	E: EL: NO. E: DESCR	: IPTION
ef. # SYMBOL/	C	MOUNTED SIGNAL SCRATCH DISC ED 	SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE SE WITH THE SPA -PLEASE TURN OV RTS PART NUMBER	ASS'Y DF THE SCTIVE ACER PI ER CO DE	TO PREV DISC FF CONTACT DS.	VENT A ROM BEING P OF THE NEW NUMBER	SYME	PAGI MOD S/M PAG	E: EL: NO. E: DESCR	: IPTION
ef.	C	MOUNTED SIGNAL SCRATCH DISC ED 	SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE SE WITH THE SPA -PLEASE TURN OV RTS PART NUMBER	ASS'Y DF THE SCTIVE ACER PI ER CO DE	TO PREV DISC FF CONTACT DS.	VENT A ROM BEING P OF THE NEW NUMBER	SYME	PAGI MOD S/M PAG	E: EL: NO. E: DESCR	: IPTION
ef. # SYMBOL/	C	MOUNTED SIGNAL SCRATCH DISC ED 	SIDE OF VIDEO RECORDED AREA ( ED WITH A PROTE SE WITH THE SPA -PLEASE TURN OV RTS PART NUMBER	ASS'Y DF THE SCTIVE ACER PI ER CO DE	TO PREV DISC FF CONTACT DS.	VENT A ROM BEING P OF THE NEW NUMBER	SYME	PAGI MOD S/M PAG	E: EL: NO. E: DESCR	: IPTION

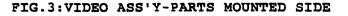
Y.IMAMIZU, MANAGER HE Engineering Section Service Dep.

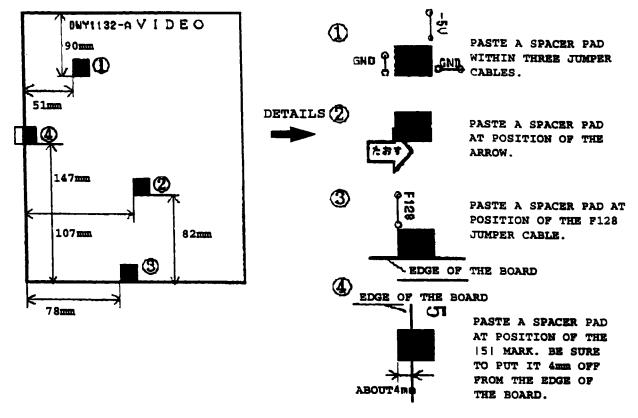
(2/2)

TOP VIEW

SIDE VIEW

SPACER PAD KIT:GXX1089PARTS INCLUDED IN THE KIT: ① - ③ REB1187 (WITH ADHESIVE TAPE) X 3④ DEB1044 (WITH ADHESIVE TAPE) X 1





\*NOTE (1) PLEASE LOCATE A SPACER PAD WITHIN +-1.0mm IN TOLERANCE.

(2) AFTER PASTING A SPACER PAD ON THE BOARD, PLEASE APPLY THE SILICONE ADHESIVE (GYL-1002) AT TWO POSITIONS OF THE PAD AS SHOWN RIGHT. ALSO, PLEASE ASSEMBLE BOARDS INTO THE UNIT AFTER THE ADHESIVE GETS DRY.

<COUNTER ACTION AT FACTORY> IN ADDITION OF THE SAME ACTION AS SERVICE REMEDY, TWO CABLE BINDERS HAVE BEEN ELIMINATED AT THE FACTORY.

(1/1)

MODEL NO.       •       SER. NO.       MODEL NO.       •       SER. NO.       MODEL NO.       •       SER. NO.         PAC-S10/ZU       B       •*3615501       -	MODEL NO.       • SER. NO.       MODEL NO.       • SER. NO.       MODEL NO.       • SER. NO.         LD-A100/KU A MJ3615501	PIO									I-V49002-G
CLD-A100/KU       A       NJ3515501       A         PAC-S10/ZU       B       **3615501       A         PAC-S10/ZU       B       **3615501       A         DETAIL OF CHANGE(S)       REASON FOR CHANGES         CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL R0M OF CLD 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10       X         OF PAC-S10       SERVICE M       MODEL :CLD- 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       MODEL :CLD- NODEL :CLD- AMOUNT OF NOISE ALMAYS RUNS INTO PM AUDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, A SLIGHT AMOUNT OF NOISE AUDIO ONTFOT GENERATED FACHANCES OF THE STATUS OF CLD-A100.       NODEL:PAC- S/M NO.:AR         COUNTERACTION IN PACTORY>       S/M NO ISE AUDIO OUTFOT GENERATED FROM CLD-A100 WILL BE MOTED AFTER POWER TURNS ON, AND FM AUDIO GENERATED FROM IN SMAIN ASS'Y OF PAC-S10 HAVE BEEN CHANGED TO ACTIVATE MUTE FUNCTION AGAINST THE NOISE AUDIO OUTFOT GENERATED FROM CLD-A100 WILL BE MOTEL AFTER POWER TURNS ON, AND FM AUDIO GENERATED FROM PAC-S10 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.       MODEL: S/M NO.: PAGE:         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DUM1341.       PAGE: (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.: PAGE:         Ref.       CURRENT PARTS       CO <td< th=""><th>LD-A100/RU       A W33615501         &gt;AC-S10/ZU       B&lt;**3615501         &gt;AC-S10/ZU       B&lt;**3615501         DETAIL OF CHANGE(S)       REASON FOR CHANGES         CHANGE OF INTF ASS'Y OF CLD-A100       X         MODIFYING MODE-CONTROL ROM OF CLD-N00       X         OF FAC-S10       TO ACTIVATE MUTE FUNCTION BY         CHANGE OF IC23 IN SMAIN ASS'Y       00 AND BIOS-ROM OF PAC-N10.         OF FAC-S10       X         CPROBLEM&gt; IN CASE CLD-A100 IS USED WITH PAC-S10, AUDIO NOISE IS       MODEL :CLD-J         NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/       LD DISC IS PLAYED.         CAUSE&gt;       WHEN CLD-A100 IS CONNECTED WITH PAC-S10, A SLIGHT       PAGE :P.53         MODEL CONTROL ROM IN INTF ASS'Y OF PAC-S10, REGARDLESS OF THE       S/M NO.:ARF         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       MODEL:PAC-S10         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       PAGE :P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       PAGE :P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       PAGE :P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       PAGE :P.2         MODEL: RAUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS       PLAYED.         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th>Date</th><th>: A</th><th>PR.12,1994</th></td<>	LD-A100/RU       A W33615501         >AC-S10/ZU       B<**3615501         >AC-S10/ZU       B<**3615501         DETAIL OF CHANGE(S)       REASON FOR CHANGES         CHANGE OF INTF ASS'Y OF CLD-A100       X         MODIFYING MODE-CONTROL ROM OF CLD-N00       X         OF FAC-S10       TO ACTIVATE MUTE FUNCTION BY         CHANGE OF IC23 IN SMAIN ASS'Y       00 AND BIOS-ROM OF PAC-N10.         OF FAC-S10       X         CPROBLEM> IN CASE CLD-A100 IS USED WITH PAC-S10, AUDIO NOISE IS       MODEL :CLD-J         NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/       LD DISC IS PLAYED.         CAUSE>       WHEN CLD-A100 IS CONNECTED WITH PAC-S10, A SLIGHT       PAGE :P.53         MODEL CONTROL ROM IN INTF ASS'Y OF PAC-S10, REGARDLESS OF THE       S/M NO.:ARF         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       MODEL:PAC-S10         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       PAGE :P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       PAGE :P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       PAGE :P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN       PAGE :P.2         MODEL: RAUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS       PLAYED.         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.								Date	: A	PR.12,1994
PAC-S10/ZU       B       **3615501         DETAIL OF CHANGE(S)       REASON FOR CHANGES         CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE FUNCTION BY MODEPVING MODE-CONTROL ROM OF CLD 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OO AND BIOS-ROM OF PAC-N10.       NOTICERABLE AFTER FOWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       SERVICE M <cause>       WHEN CLD-A100 IS CONNECTED WITH PAC-S10, A SLIGHT AMOUNT OF NOISE ALWAYS RUNS INTO PM AUDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.       S/M NO.:AR         <counteraction factory="" in="">       S/M NO. SAND PM AUDIO GENERATED FROM IN SAN' OF PAC-S10, AND BIOS-ROM IN SMAIN ASS'Y OF CLD-A100 AND BIOS-ROM IN SMOEL: S/M NO.: AR         'SUBAINST THE NOISE. AUDIO OUTPUT GENERATED FROM CLD-A100 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.       NODEL:         '(1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:       NODEL:         ''PART NUMBER OF DWM1341, INCLUDING A MODIFIED MODE CONTROL ROM (DYM1326), REMAINS SAME.       NEM. PARTS.</counteraction></cause>	PAC-S10/ZU       B       **3615501         DETAIL OF CHANGE (S)       REASON FOR CHANGES         CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD- 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10       X       TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD- 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       NODEL: CLD- 100 DISC IS PLAYED.          NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       SERVICE MAIN NODEL: CLD- 100 AND BIOS-ROM IN SINTO FM AUDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.       NODEL: PAC-S10 NODEL: PAC-S10          SMAIN ASS'Y OF PAC-S10, AND ENCARGED TO ACTIVATE MUTE FUNCTION AGAINST THE NOISE. AUDIO OUTPUT GENERATED FROM CLD-A100 WILL BE MUTED AFTER FOWER TURNS ON, AND FM AUDIO GENERATED FROM PAC-S10 MODEL:       NODEL: S/M NO.: ARE MODEL:         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:         *PART NUMBER OF DWM1341, INCLUDING A MODIFIED MODE CONTROL ROM (DYW1326), REMAINS SAME.       NODEL: S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.				MODEL NO.	++	SER. NO.	MODEL	NO.	*	SER. NO.
DETAIL OF CHANGE(S)         REASON FOR CHANGES           CHANGE OF INTF ASS'Y OF CLD-A100         X         TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD 00 AND BIOS-ROM OF PAC-N10.           CHANGE OF IC23 IN SMAIN ASS'Y OF PAC-S10         X         TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD 00 AND BIOS-ROM OF PAC-N10. <problem> IN CASE CLD-A100 IS USED WITH PAC-S10, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.         SERVICE MU MODEL: CLD.           <cause>         WHEN CLD-A100 IS CONNECTED WITH PAC-S10, A SLIGHT AMOUNT OF NOISE ALWAYS RUNS INTO FW ADDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.         NODEL: PACE S/M NO.:ARI PAGE : P.53           MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE SMATHE NOISE. AUDIO OUTPUT GENERATED FROM CLD-A100 WILL BE MOTED AFTER POWER TURNS ON. AND FM AUDIO GENERATED FROM PAC-S10 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.         S/M NO.: ARI MODEL:           (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.         PAGE:           *PART NUMBER OF DWM1341, INCLUDING A MODIFIED MODE CONTROL ROM (DYM1326), REMAINS SAME.         MODEL: S/M NO.:           (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.         S/M NO.:           Ref.         CURRENT PARTS DE         DE         NEW PARTS PART NUMBER         SYMBOL/DESCRIFTION</cause></problem>	DETAIL OF CHANGE(S)         REASON FOR CHANGES           CHANGE OF INTF ASS'Y OF CLD-A100         X         TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD- 00 AND BIOS-ROM OF PAC-N10.           CERANGE OF IC23 IN SMAIN ASS'Y         O         AND BIOS-ROM OF PAC-N10.           OF PAC-S10         X         TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD- 00 AND BIOS-ROM OF PAC-N10.           CPROBLEM> IN CASE CLD-A100 IS USED WITH PAC-S10, AUDIO NOISE IS NUTICEABLE AFER FOWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.         SERVICE MAI MODEL :CLD- 100 AND BIOS-ROM OF PAC-N10.            AMOUNT OF NOISE ALMAYS RUNS INTO FM AUDIO GENERATED FROM IC5 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.         S/M NO.:ARF            SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.         S/M NO.:ARF            SMAIN ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-S10 HAVE BEEN CHANGED TO ACTIVATE MUTE FUNCTION AGAINST HE NOISE. AUDIO OUTPUT GENERATED FROM CLD-A100 WILL BE MUTED AFTER FOWER TURNS ON, AND FM AUDIO GENERATED FROM PAC-S10 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.         S/M NO.: S/M NO.:           (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.         PAGE: (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.         S/M NO.: PAGE:           eff.         CURRENT PARTS         CO PART NUMBER         S/M NO.: PART NUMBER         S/M NO.: PART NUMBER					+-+					
CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD. 00 AND BIOS-ROM OF PAC-NIO.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-SIO       SERVICE MUTE FUNCTION OF PAC-NIO.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-SIO       SERVICE MUTE FUNCTION OF PAC-NIO.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-SIO, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/LD DISC IS PLAYED.       MODEL:CLD.          NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/LD DISC IS PLAYED.       NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/LD DISC IS PLAYED.       NODEL:CLD.          CAUSE>       WHEN CLD-A100 IS CONNECTED WITH PAC-SIO, A SLIGHT AMOUNT OF NOISE ALWAYS RUNS INTO PM AUDIO GEMERATED FROM IC6 IN SMAIN ASS'Y OF PAC-SIO, REGARDLESS OF THE STATUS OF CLD-A100.       S/M NO.:AR          COUNTERACTION IN FACTORY>       S/M NO.:AR       MODEL:PAC-SIO WITH PAC-SIO WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GEMERATED FROM ILL BE MUTED WHEN A REGULAR DISC, EXCEPT A GAME SOFTWARE, IS PLAYED.       S/M NO.:         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:       S/M NO.:         (2) PAC-SIO/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:       PAGE:         Ref.       CURRENT PARTS       CO       NEW PARTS.       PAGE:         Ref.       CURRENT PARTS       CO       NEW PARTS.       PAGE: <td>CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE PUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10       SERVICE MAN MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       SERVICE MAN MODEL: CLD-A S/M NO.: ARF: PAGE : P.53          NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       S/M NO.: ARF: PAGE : P.53          AMOUNT OF NOISE ALWAYS RUNS INTO FM AUDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.       NODEL: PAC-S10          COUNTERACTION IN FACTORY&gt;       S/M NO.: ARF: PAGE : P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-S10 HAVE BEEN CHANGED FROM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GENERATED FROM PAC-S10 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:         *PART NUMBER OF DWM1341, INCLUDING A MODIFIED MODE CONTROL ROM (DYW1326), REMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/Z</td> <td>PAC-S10/20</td> <td>B</td> <td>**3615501</td> <td>···</td> <td>┿╌┿╌</td> <td></td> <td>· · · · · · · · · · · · · · · · · · ·</td> <td></td> <td></td> <td></td>	CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE PUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10       SERVICE MAN MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       SERVICE MAN MODEL: CLD-A S/M NO.: ARF: PAGE : P.53          NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       S/M NO.: ARF: PAGE : P.53          AMOUNT OF NOISE ALWAYS RUNS INTO FM AUDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.       NODEL: PAC-S10          COUNTERACTION IN FACTORY>       S/M NO.: ARF: PAGE : P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-S10 HAVE BEEN CHANGED FROM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GENERATED FROM PAC-S10 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:         *PART NUMBER OF DWM1341, INCLUDING A MODIFIED MODE CONTROL ROM (DYW1326), REMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/Z	PAC-S10/20	B	**3615501	···	┿╌┿╌		· · · · · · · · · · · · · · · · · · ·			
CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD. 00 AND BIOS-ROM OF PAC-NIO.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-SIO       SERVICE MUTE FUNCTION OF PAC-NIO.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-SIO       SERVICE MUTE FUNCTION OF PAC-NIO.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-SIO, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/LD DISC IS PLAYED.       MODEL:CLD.          NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/LD DISC IS PLAYED.       NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/LD DISC IS PLAYED.       NODEL:CLD.          CAUSE>       WHEN CLD-A100 IS CONNECTED WITH PAC-SIO, A SLIGHT AMOUNT OF NOISE ALWAYS RUNS INTO PM AUDIO GEMERATED FROM IC6 IN SMAIN ASS'Y OF PAC-SIO, REGARDLESS OF THE STATUS OF CLD-A100.       S/M NO.:AR          COUNTERACTION IN FACTORY>       S/M NO.:AR       MODEL:PAC-SIO WITH PAC-SIO WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GEMERATED FROM ILL BE MUTED WHEN A REGULAR DISC, EXCEPT A GAME SOFTWARE, IS PLAYED.       S/M NO.:         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:       S/M NO.:         (2) PAC-SIO/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:       PAGE:         Ref.       CURRENT PARTS       CO       NEW PARTS.       PAGE:         Ref.       CURRENT PARTS       CO       NEW PARTS.       PAGE: <td>CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE PUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10       SERVICE MAN MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       SERVICE MAN MODEL: CLD-A S/M NO.: ARF: PAGE : P.53          NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       S/M NO.: ARF: PAGE : P.53          AMOUNT OF NOISE ALWAYS RUNS INTO FM AUDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.       NODEL: PAC-S10          COUNTERACTION IN FACTORY&gt;       S/M NO.: ARF: PAGE : P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-S10 HAVE BEEN CHANGED FROM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GENERATED FROM PAC-S10 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:         *PART NUMBER OF DWM1341, INCLUDING A MODIFIED MODE CONTROL ROM (DYW1326), REMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/Z</td> <td></td> <td></td> <td></td> <td></td> <td>+ + -</td> <td></td> <td></td> <td></td> <td></td> <td></td>	CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE PUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10       SERVICE MAN MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       SERVICE MAN MODEL: CLD-A S/M NO.: ARF: PAGE : P.53          NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       S/M NO.: ARF: PAGE : P.53          AMOUNT OF NOISE ALWAYS RUNS INTO FM AUDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.       NODEL: PAC-S10          COUNTERACTION IN FACTORY>       S/M NO.: ARF: PAGE : P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-S10 HAVE BEEN CHANGED FROM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GENERATED FROM PAC-S10 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:         *PART NUMBER OF DWM1341, INCLUDING A MODIFIED MODE CONTROL ROM (DYW1326), REMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/Z					+ + -					
CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD- OO AND BIOS-ROM OF PAC-NIO.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-SIO       SERVICE MUTE <problem> IN CASE CLD-A100 IS USED WITH PAC-SIO, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       MODEL :CLD- HODEL :CLD- S/M NO.: ARE         <cause>       WHEN CLD-A100 IS CONNECTED WITH PAC-SIO, A SLIGHT AMOUNT OF NOISE ALMAYS RUNS INTO FM AUDIO GEMERATED FROM IC6 IN SMAIN ASS'Y OF PAC-SIO, REGARDLESS OF THE STATUS OF CLD-A100.       PAGE :P.53         <counteraction factory="" in="">       S/M NO.:ARE MODEL-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-SIO HAVE BEEN CHANGED TO ACTIVATE MUTEF FUNCTION PAGE :P.2       S/M NO.:ARE MODEL: PAC- S/M NO.:ARE MODEL: PAC- S/M NO.:ARE         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-SIO HAVE BEEN CHANGED TO ACTIVATE MUTEF FUNCTION PAGE :P.2       S/M NO.:ARE MODEL: PAC- S/M NO.:ARE PAGE :P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-SIO HAVE BEEN CHANGED FOM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GEMERATED FROM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GEMERATED FROM CLD-A100 WILL BE MUTED WHEN A REGULAR DISC, EXCEPT A GAME SOFTWARE, IS PLAYED.       S/M NO.:         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWMI341.       PAGE:       NODEL:       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BE</counteraction></cause></problem>	CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE PUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10       SERVICE MAN MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       SERVICE MAN MODEL: CLD-A S/M NO.: ARF: PAGE : P.53          NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       S/M NO.: ARF: PAGE : P.53          AMOUNT OF NOISE ALWAYS RUNS INTO FM AUDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.       NODEL: PAC-S10          COUNTERACTION IN FACTORY>       S/M NO.: ARF: PAGE : P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-S10 HAVE BEEN CHANGED FROM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GENERATED FROM PAC-S10 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:         *PART NUMBER OF DWM1341, INCLUDING A MODIFIED MODE CONTROL ROM (DYW1326), REMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/Z					++-					
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CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE FUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD- OO AND BIOS-ROM OF PAC-NIO.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-SIO       SERVICE MUTE <problem> IN CASE CLD-A100 IS USED WITH PAC-SIO, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       MODEL :CLD- HODEL :CLD- S/M NO.: ARE         <cause>       WHEN CLD-A100 IS CONNECTED WITH PAC-SIO, A SLIGHT AMOUNT OF NOISE ALMAYS RUNS INTO FM AUDIO GEMERATED FROM IC6 IN SMAIN ASS'Y OF PAC-SIO, REGARDLESS OF THE STATUS OF CLD-A100.       PAGE :P.53         <counteraction factory="" in="">       S/M NO.:ARE MODEL-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-SIO HAVE BEEN CHANGED TO ACTIVATE MUTEF FUNCTION PAGE :P.2       S/M NO.:ARE MODEL: PAC- S/M NO.:ARE MODEL: PAC- S/M NO.:ARE         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-SIO HAVE BEEN CHANGED TO ACTIVATE MUTEF FUNCTION PAGE :P.2       S/M NO.:ARE MODEL: PAC- S/M NO.:ARE PAGE :P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-SIO HAVE BEEN CHANGED FOM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GEMERATED FROM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GEMERATED FROM CLD-A100 WILL BE MUTED WHEN A REGULAR DISC, EXCEPT A GAME SOFTWARE, IS PLAYED.       S/M NO.:         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWMI341.       PAGE:       NODEL:       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BE</counteraction></cause></problem>	CHANGE OF INTF ASS'Y OF CLD-A100       X       TO ACTIVATE MUTE PUNCTION BY MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10       SERVICE MAN MODIFYING MODE-CONTROL ROM OF CLD-A 00 AND BIOS-ROM OF PAC-N10.         CHANGE OF IC23 IN SMAIN ASS'Y       OF PAC-S10, AUDIO NOISE IS NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       SERVICE MAN MODEL: CLD-A S/M NO.: ARF: PAGE : P.53          NOTICEABLE AFTER POWER TURNS ON OR WHEN A REGULAR CD/ LD DISC IS PLAYED.       S/M NO.: ARF: PAGE : P.53          AMOUNT OF NOISE ALWAYS RUNS INTO FM AUDIO GENERATED FROM IC6 IN SMAIN ASS'Y OF PAC-S10, REGARDLESS OF THE STATUS OF CLD-A100.       NODEL: PAC-S10          COUNTERACTION IN FACTORY>       S/M NO.: ARF: PAGE : P.2         MODE-CONTROL ROM IN INTF ASS'Y OF CLD-A100 AND BIOS-ROM IN SMAIN ASS'Y OF PAC-S10 HAVE BEEN CHANGED FROM CLD-A100 WILL BE MUTED AFTER POWER TURNS ON, AND FM AUDIO GENERATED FROM PAC-S10 WILL BE MUTED WHEN A REGULAR DISC. EXCEPT A GAME SOFTWARE, IS PLAYED.         (1) CLD-A100/KU: INTF ASS'Y HAS BEEN CHANGED BY DWM1341.       PAGE:         *PART NUMBER OF DWM1341, INCLUDING A MODIFIED MODE CONTROL ROM (DYW1326), REMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/ZU: IC23 IN SMAIN ASS'Y HAS BEEN CHANGED BY PDJ008E.       S/M NO.:         (2) PAC-S10/Z		DETA	IL OF CHANGE	(S)	╺╋╼╼┻╾	F	EASON FOR	CHAN	CRC	l
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PIONEER ELECTRONIC CORPORATION

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No. :SI-V49016-G

Date: MAY.6,1994

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Ref. F # A 1 A 1 A 1 A 1 A 1 A 1 A 1 A 1	SYNGBOL/DI R: R: R: R: R: R: R: R: R: R: R: R: R:	MIX CIRO SINCE Y THE SER CUSTOME CURR SCRIPTIO 31 32 58 59 33 34 38 40 39 41 42	CUIT. OU HAV VICE R R'S CO ENT PAR	E NO SCHEMA EMEDY IN TH MPLAINT ON TS PART NUMBER RS1/1083 RS1/1083 RS1/1083 RS1/1083 RS1/1081 RS1/1082 RS1/1083 RS1/1083 RS1/1083 RS1/1083	ATICS IN IE FOLLO A CERTJ 32J 32J 32J 03J 03J 03J 22J 31J 31J 72J 72J	N THE DWING AIN SE CO DE 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	SERVIC PAGE A GGA GAM PART N RS1/10 RS1/10 RS1/10 RS1/10 RS1/10 RS1/10 RS1/10 RS1/10 RS1/10 RS1/10	E MANUAL, PLN S YOUR INFORM E SOFTWARE. NEW PAR 00005 8333J 8333J 8333J 8333J 8333J 8104J 8104J 8223J 8322J 8332J 8332J 8332J 8332J	ATION FOR THE SYMBOL/DESCRIPTION R31 R32 R58 R59 R33 R34 R36 R40 R39 R41 R42
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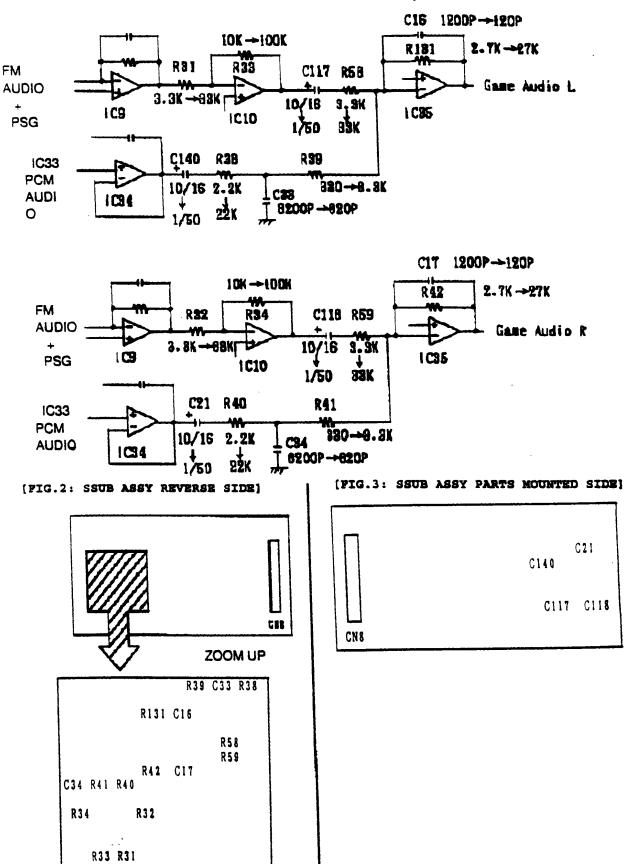
PIONEER ELECTRONIC CORPORATION

mainin

TLD48-062,KI

<SERVICE REMEDY>

PLEASE MODIFY THE AUDIO MIX CIRCUIT AS SHOWN BELOW.



[FIG.1: AUDIO MIX CIRCUIT OF SSUB ASSY ]

CLDA100 06/18/94 SI-BULLETIN SEARCH F1 - Help SI-PG93010 Importance 0 To ASC YES Fiche Yr 93 LASER ACTIVE SERVICE PROGRAM PROCEDURES REGARDING FIELD SERVICE OF PIONEER CLDA100 LASER ACTIVE SYSTEM

SI-V48090-G Importance 1 To ASC YES Fiche Yr 93 CHANGE OF EJECT LEVER INCREASE STRENGTH OF EJECT LEVER AGAINST EXTERNAL STRESS

SI-V48117-G Importance 1 To ASC YES Fiche Yr 93 CHANGE OF CHASSIS SHAPE, REAR PANEL AND FRONT STAY, DELETION OF SPACERS PREVENT MECHANICAL NOISE FROM BEING AUDIBLE WHEN AND LD DISC IS PLAYED

SI-V48194-G Importance 1 To ASC YES Fiche Yr 94 ADDITION OF SPACER PADS ON VIDEO ASSY PREVENT 12 INCH DISC FROM BEING SCRATCHED

SI-V480123 Importance 3 To ASC NO Fiche Yr O CIRCUIT CHANGE OF VIDEO ASSY PREVENT ELECTRICAL LEAKAGE

SI-V48056 Importance 3 To ASC YES Fiche Yr 93 ADDITION OF SEALS TO THE FLEXIBLE CABLE PROTECT THE CABLE FROM BURRS ON ITS CABLE CLDA100 06/18/94 SI-BULLETIN SEARCH F1 - Help SI-V48072 Importance 3 To ASC YES Fiche Yr 93 CORRECTION TO SERVICE MANUAL SEE SERVICE BULLETIN

SI-V48073 Importance 3 To ASC YES Fiche Yr 93 CHANGE OF A RESISTOR IN FTSB ASSY IMPROVE PLAYABILITY

SI-V48076 Importance 3 To ASC NO Fiche Yr 0 ADDITION OF SHIELD SHEET ASSY ON PATTERN SIDE OF RGBB ASSY SUPRESS BEAT NOISE WHEN BLACK PICTURE APPEARS ON SCREEN

SI-V48116 Importance 4 To ASC NO Fiche Yr O CORRECTION TO SERVICE MANUAL SEE SERVICE BULLETIN

SI-V48169 Importance 4 To ASC NO Fiche Yr O CORRECTION TO SERVICE MANUAL SEE SERVICE BULLETIN

### **CHAPTER VII**

### **CLD-A100 LaserActive**

he LaserActive format represents Pioneer's latest extension of the LaserDisc family of products. LaserActive is a specialized application of LD-ROM technology in a consumer oriented product. The Pioneer CLD-A100 is a comparatively high-end combination CD/ LaserDisc player with an expansion slot that can accept a variety of add-on modules. One module adds compatibility with the Sega Genesis/CD video game system. A second supports all NEC Duo Soft game programs. while a third supports LaserKaraoke singalong discs. Additional modules can be developed for future applications. The LaserActive system will, with the appropriate module installed, play Pioneer LaserActive software, Sega or NEC Duo Soft (TurboGrafx) CD-ROM or game cartridges, as well as all standard Laser Discs, CD audio Discs, CDG, and Karaoke discs. See software groups.

Since LaserActive holds more digital information than CDs, there is enormous potential and versatility. The graphics provided by the add-on modules are equal to their video game counterparts, but include the sharp full-motion video quality of a LaserDisc.

CLD-A100 has the capability to accommodate up to ten different software platforms in the same system. Currently there are thousands of existing entertainment and educational LD titles, Sega CD's, and NEC Turbo games, and LaserKaraoke programs. New programs currently being developed for the Mega-LD and LD-ROM<sup>2</sup> formats will offer even more variety.

With the expansion capabilities of the LaserActive system, the CLD-A100 is designed as a true interactive home player to be enjoyed immediately, and grow as multimedia technology offers new horizons.

### **Player Features and Functions**

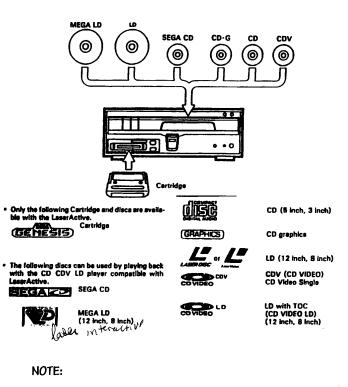
- LaserActive compatibility is accessible by installing a separately sold game pack. See section on software groups.
  - Laser Karaoke compatibilities when mated with the control pack (PAC-K1).
  - Convenient search functions available to find a desired scene or chapter.

Center CD disc table mechanism and direct CD circuitry similar to the CLD-S201.

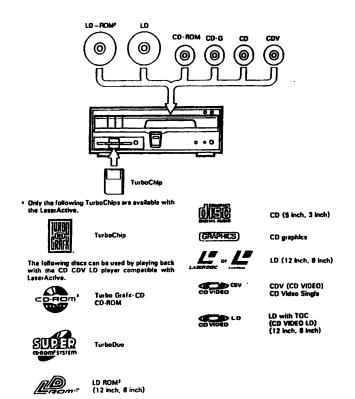
Even as a stand alone unit the CLD-A100 has multiple disc compatibility. Not only normal LDs, CDs, and CLVs can be used, but also thin-type 8-inch LD and 3-inch CDs can be played without an adapter.

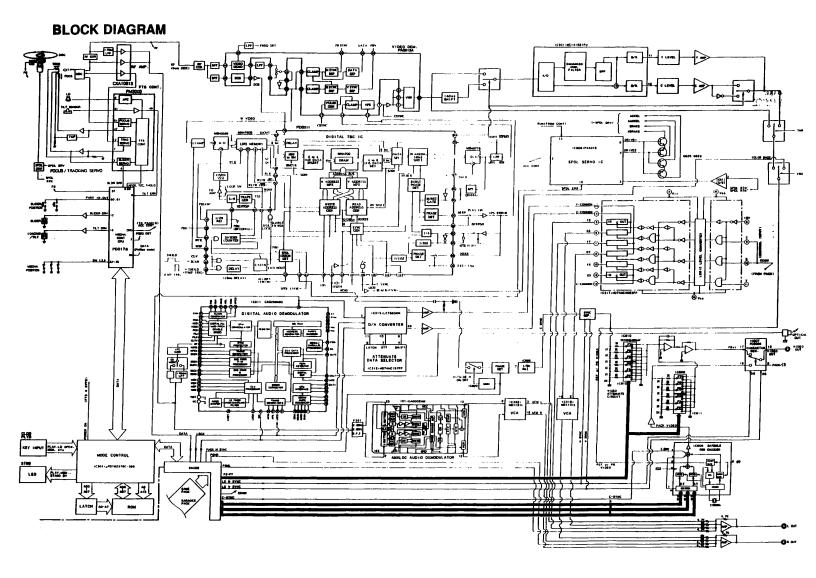
### Software Groups

With the PAC-S10, customers can play the Sega cartridges and discs marked with the logos shown below.



By installing PAC-N10, the CLD-A100 becomes compatible with TurboGrafx-16 chips and discs.





SERVICE INFORMATION

# POLICY GUIDE

**To:** All Authorized LaserDisc Service Companies

From: National Service Operations

Subject: LaserActive Service Program

Effective immediately, following are the procedures regarding field service of Pioneer CLD-A100 LaserActive Systems.

Model Number	Description
CLD-A100	Combination CD/LD/LaserActive Player
PAC-N10	"LD-ROM" Game Pack (with hand controller)
PAC-S10	"MEGA-LD" Game Pack (with hand controller)
PAC-K1	Karaoke Pack

### Limited Warranty

The Pioneer LaserActive System has a one (1) year Limited Warranty against manufacturing defects for the CLD-A100 and all three packs. The hand controllers used with the game packs have a ninety (90) day Limited Warranty. Please refer to the warranty document enclosed with the product for complete details.

When a Consumer Requests Service

Advise the consumer to bring in all elements of their system: the CLD-A100; any game packs or Karaoke packs they own with the hand controllers; game software they normally use, or the specific game with which there may be a problem.

In cases where it is obvious a normal CD or LD symptom relates to the player only, it may not be necessary to have the consumer bring in the packs or game software. (2/2 ) SI-PG93010

-Game/Karaoke Packs and Hand Controllers

The game and Karaoke packs, as well as their hand controllers are not field serviceable. If a problem is diagnosed as possibly due to pack or controller failure, please use the following procedure to obtain an in-warranty replacement.

- 1. Contact your Zone Office of Technical Service (OTS) and request a "product exchange Service Return Authorization," (SRA), for the pack/controller in question. Provide all information they request.
- 2. An exchange pack/controller should arrive within five (5) working days. Contact the OTS if delivery is delayed.
- 3. The exchange paperwork will arrive by mail independent of the product. Make a copy for your records if necessary. Place the paperwork (yellow copy of SRA) with the defective pack/controller, mark the SRA # on the outside of the carton box and return to Pioneer Electronics Service, Inc., at the address listed on the SRA form

## DO NOT LIST THE EXCHANGED ITEMS MODEL NUMBER ON THE WARRANTY CLAIM FORM!

4. Failure to return the defective pack or controller will result in your account king billed for the exchanged item.

Should you have any questions or require further assistance, please contact the Zone Office of Technical Service covering your location.

Thank you for your continued contribution to quality Pioneer Service.

- National Service Operations Division

	Importance	Author	Date	Distribute	F1 - Help
CLDA100	2	ALAN	93 DEC 30	0 Y	
	SYMPTOM: TRAY DOESN'T	OPEN. CD,	LD INDICA	TOR OK BUT NO	RESET
	INDICATOR.				
	CAUSE: IC202 (ICPN50)	OPEN. NO	5V (SW).		
	NOTE: CHECK TRACKING	COIL ON PIO	CKUP. OPEN	IC202 WILL CA	AUSE MAX
	OFFSET IN TRACKING SE	RVO.			
	*********************				1